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FREE STANDING SPRING MOUNTS and HEIGHT SAVING BRACKETS

TYPE

SLF

SLF-200-7 BULLETIN

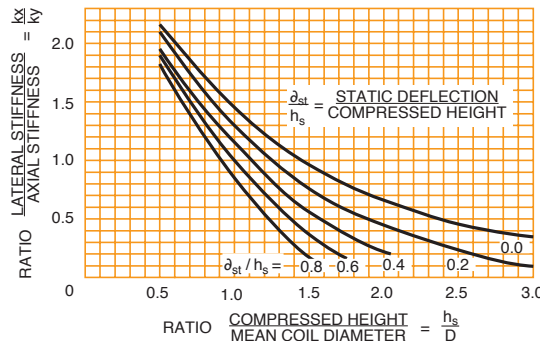
The Type **SLF** spring design evolved after many years of experience using springs within guided housing as the primary isolator. Since the old housing acted telescopically, the internal springs were designed for vertical stiffness and deflection only. Early attempts to use these tall slender springs out of their housing failed as the springs showed immediate instability or they fell over when subjected to minor horizontal forces.

It was important to eliminate the housing as they had a tendency to bind whenever they were cocked and to transmit vibration in the horizontal directions. We knew that if the springs were unhampered they would not only do better vertically, but do an equally fine job in isolating the horizontal disturbances.

Our research showed that springs could be designed with horizontal stiffnesses as high, or even higher than the vertical by carefully adhering to the ratios of the spring's compressed height to the mean coil diameter, and the static deflection to the compressed height as shown in the graph.



**SINGLE SPRING
1" 25mm Deflection
SLF MOUNT**



Starting with the 1" 25mm deflection series, we paid great attention to these design factors and our springs became short stable columns. When we had tested and were completely satisfied with the 1" 25mm designs, we moved on the 2" 51mm, 3" 76mm, 4" 102mm and 5" 127mm deflection series. Every spring table now includes data on the ratio of the spring diameter to the compressed height, and the ratio of the horizontal to the vertical spring constants. Our specifications suggest a minimum ratio of 0.75 between the spring diameter and the compressed height as a good working rule, although some of our designs exceed this number.

All of these springs are designed so as not to exceed the elastic limit when the coils are closed up and the springs are compressed solid. This prevents damage when the springs are overloaded and assures a return to the spring's free height. The rated loads and deflections allow for 50% additional travel to solid to accommodate weight distribution errors and to keep the springs operating in a low stress range. In our Nominal 1" 25mm Deflection A, B, and C Spring series the smallest rated deflection is 1" 25mm although some of the lighter springs can deflect as much as 2" 51mm. The springs are used individually or in clusters to develop greater capacity. Some of our B2 and C2 springs only meet competitive criteria and do not have 50% additional travel. This is clearly noted in our catalog Data Sheet DS-208.



**SINGLE SPRING
1" 25mm Deflection
SLFH MOUNT**



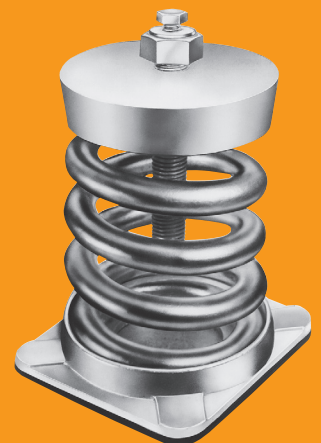
**MULTIPLE SPRING
1" 25mm Deflection
SLF MOUNT**

In an effort to develop a foolproof simple isolator using these sophisticated springs, we have merely added a neoprene friction pad on the bottom to help prevent the passage of noise and a spring loading and adjustment bolt at the top with a locking cap screw. You will find that these adjustment bolts are very substantial because they must be made rigid enough to maintain the alignment of the top of the spring with the base plate, and the head of the bolt is actually the equipment supporting surface. The bolts are tapped to receive the locking cap screw as this methods makes it easy to remove the isolator for servicing. The 5" 127mm deflection springs are sometimes furnished with three adjustment bolts in a tripod arrangement to maintain the top plate stability. Other stabilizing methods use single oversized bolts or pull-down brackets. In some cases **SLF** mountings with smaller deflections are similarly designed when there are large horizontal forces such as in the isolation of a horizontal compressor. There is no need to bolt this mounting down in most cases because of the friction pad and the spring's reduction of the horizontal forces before they get down to the base plate.

SLF mountings of the proper deflection are recommended for all vibration control applications where it is not necessary to cope with weight removal or seismic and wind load problems. Excessive discharge pressures can be dealt with by adding mass through the use of floating inertia bases or where mass is not a practical solution, by the addition of horizontal thrust restraints.

**SINGLE SPRING
2" 51mm,
3" 76mm,
4" 102mm and
5" 127mm
Deflection
SLF MOUNT**

**Steel Holders
(Top & Bottom)
are used when
spring O.D.
exceeds 7¾"
197mm**



The **SLFH** series of mounts are identical to the style **SLF** except for having two or four holes in the base to allow for bolting to the structure. Since it is expensive to bolt mountings down, and any bolting procedure tends to bypass the acoustical action of the neoprene pad on the bottom of the mounting, it is strongly recommended that you use the Type **SLF** unless the **SLFH** must be used because of elevated installations on steel beams, etc.

BELT DRIVEN CENTRIFUGAL FAN and MOTOR

SLF springs are used to isolate all kinds of fan equipment. Deflections are determined by fan speed, size, motor horsepower and equipment location as discussed in the VCS-100 Engineering Specification and Selection Guide. Bases may be made of structural steel or concrete. The sketch shows a centrifugal fan on a type WFSL base with 3" 76mm deflection springs.

UTILITY SET

Utility sets are normally direct mounted on 1" 25mm deflection SLF springs as illustrated. ICS rails are used in conjunction with the springs when higher deflections are required or there is an unsupported fan scroll that causes over balancing. KSL concrete filled bases are recommended for outdoor locations because of the need for wind resistance.

FACTORY ASSEMBLED AIR HANDLING EQUIPMENT

Factory assembled air handling equipment may be direct mounted as shown or placed on ICS rails when higher deflections are called for. It is important to study the equipment base or legs to determine whether rails are needed for structural reinforcement.

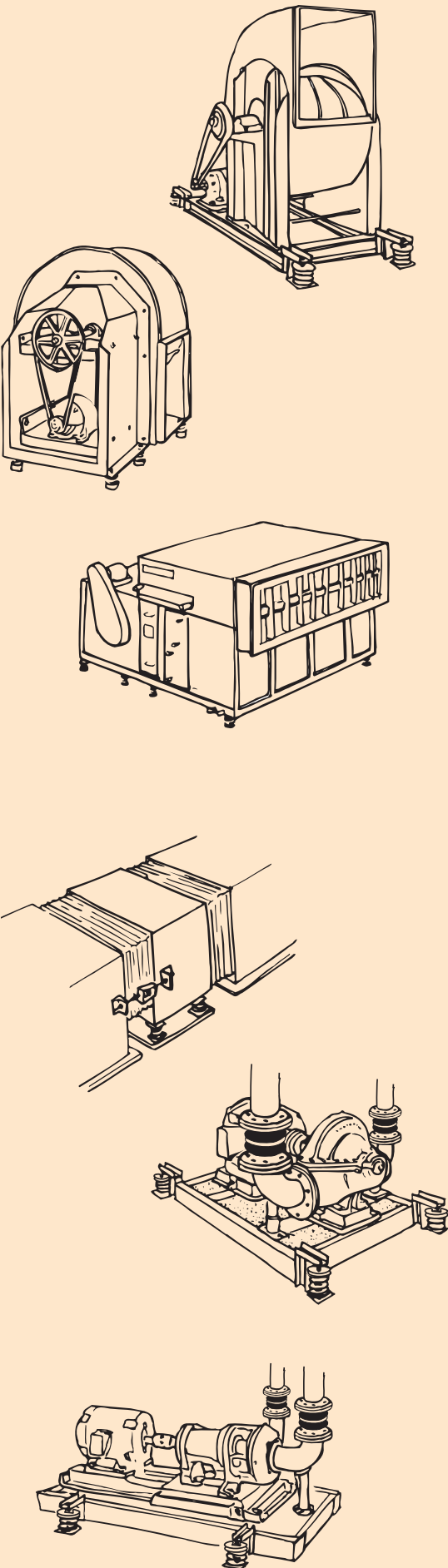
FAN HEAD

A fan head develops high horizontal thrust because of the negative pressure on the very large inlet area. The SLF springs cannot handle this thrust without Horizontal Thrust Restraints as sketched or massive concrete filled bases to increase the resistive weight and spring constants.

END SUCTION PUMP or DOUBLE SUCTION PUMP

SLF spring mountings of the proper deflection are recommended for all pump isolation problems. While steel bases may be used, concrete is preferred for greater rigidity and the possibility of grouting in the pump base. Bases should be made large enough to support the suction and discharge elbows whenever possible. Thus, Double Suction bases become wide and End Suction bases long.

SLF applications are by no means limited to these sketches. We have merely tried to illustrate the many modes of application and some of the design considerations.



VERTICAL PUMPS

Vertical pump bases using SLF mountings should be made large enough for stability and extended as required to support the piping before attachment to the pump flanges. This piping support reduces the strain on the pump casing.

CLOSE COUPLED PUMP

Close coupled pumps are generally unstable when mounted directly on SLF mountings because they are small in configuration and have a severe overhang on the pump end. A concrete base makes them less sensitive to external forces so the installation becomes much more workmanlike and practical. SLF deflections depend on location and pump size.

DIRECTLY DRIVEN REFRIGERATION COMPRESSOR UNIT

1" **25mm** deflection SLF mountings can be directly attached to the isolated equipment. Mountings of different capacities would be used at the two ends to compensate for the uneven weight distribution and provide reasonably uniform deflection. This use of springs of different capacity but the same potential deflection applies to all isolator selections.

BELT DRIVEN AIR COMPRESSOR

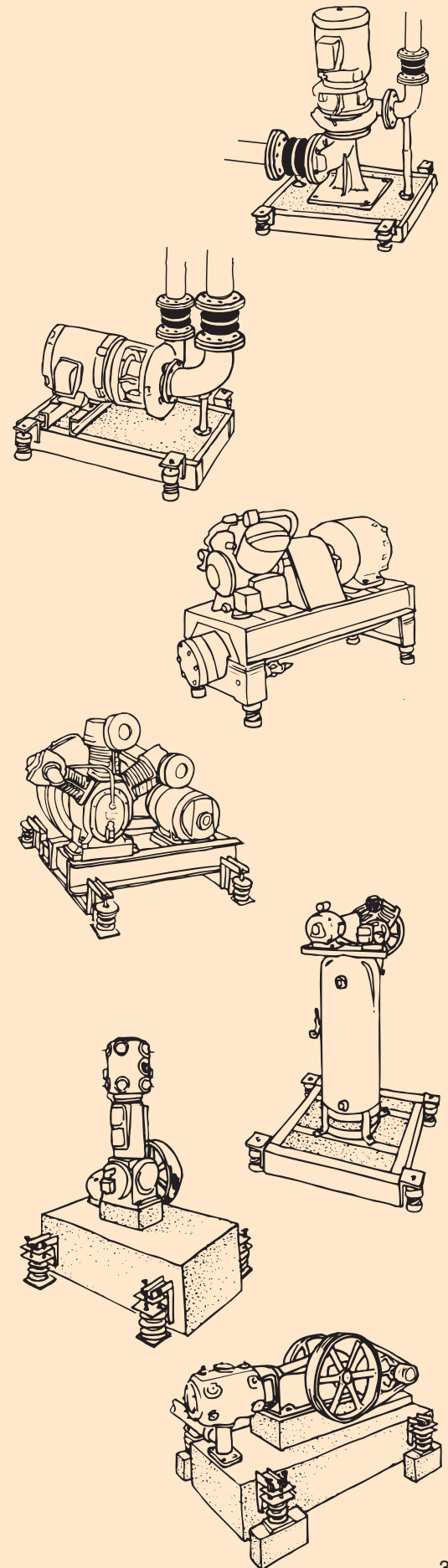
When 2" **51mm** or higher deflection SLF mountings are used we normally recommend ICS rails to minimize elevations. In this particular case the rails project beyond the flywheel to compensate for the overhang. The higher deflections are used to increase efficiency at the low operating speed.

VERTICAL TANK TYPE AIR COMPRESSOR

It is important to exercise caution when applying spring mountings to tall machines with small base dimensions. The use of a concrete filled type K base with SLF mountings lowers the center of gravity in addition to enlarging the base dimensions. Thus, the installation becomes much more stable.

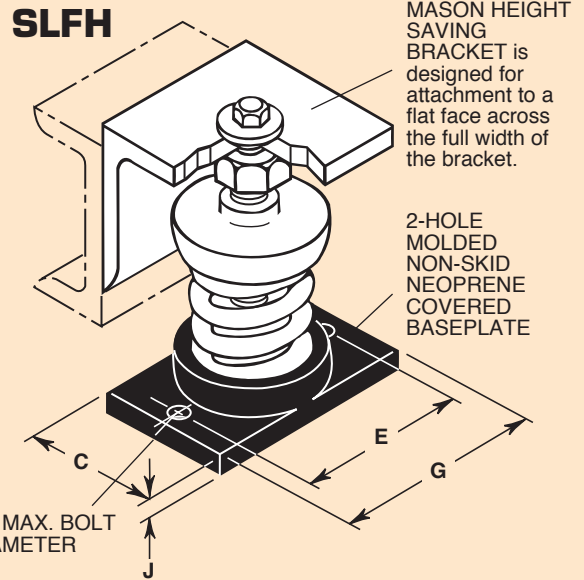
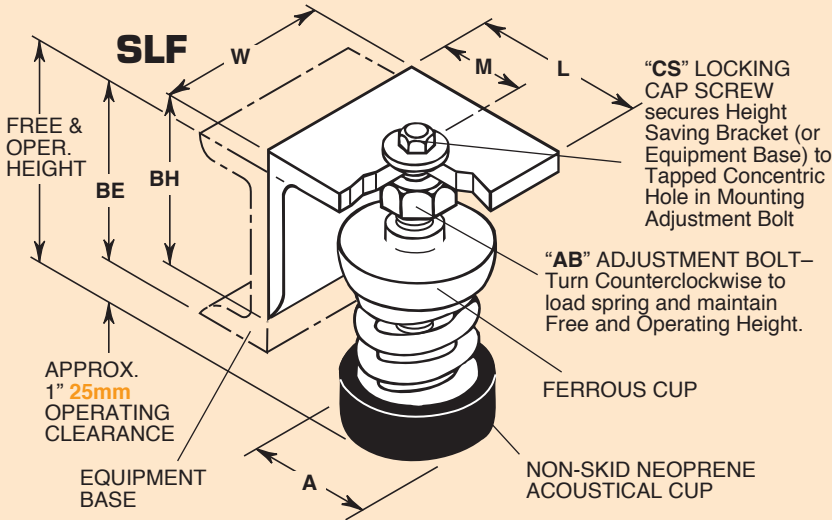
SLOW SPEED VERTICAL or HORIZONTAL COMPRESSOR or VACUUM PUMP

Slow speed, large bore and stroke reciprocating compressors or vacuum pumps have large residual unbalanced forces that make direct mounting impossible because of excessive motion. The concrete inertia block mass is calculated from unbalanced force data supplied by the manufacturer. It is often as much as seven times the equipment weight. Vertical compressors are located over the combined vertical center of gravity. The springs under horizontal compressors are elevated to the horizontal CG. Three adjustment bolts are most important to maintain horizontal SLF stiffness.



1" 25mm Deflection SLF SINGLE SPRING MOUNTS

Change designation to SLFH when base plate with bolt holes is required.



Matching Height Saving Bracket BH- Bracket Height BE- Bracket Elevation

Type	Size	L (in) (mm)	M (in) (mm)	W (in) (mm)	BE (in) (mm)	BH (in) (mm)
SLF-	X	2 1/2 64	2 51	3 76	2 3/4 70	2 1/2 64
SLFH-	A-45 – A-400	2 1/2 64	2 51	3 76	3 1/4 83	2 1/2 64
	A-510 – A-625	2 1/2 64	2 51	3 76	3 5/8 92	2 1/2 64
	B & C	4 102	2 3/4 70	3 76	5 127	4 102

All springs have additional travel to solid equal to 50% of the rated deflection.

Solid Spring Height = Free Height minus 1.5 times Rated Deflection.

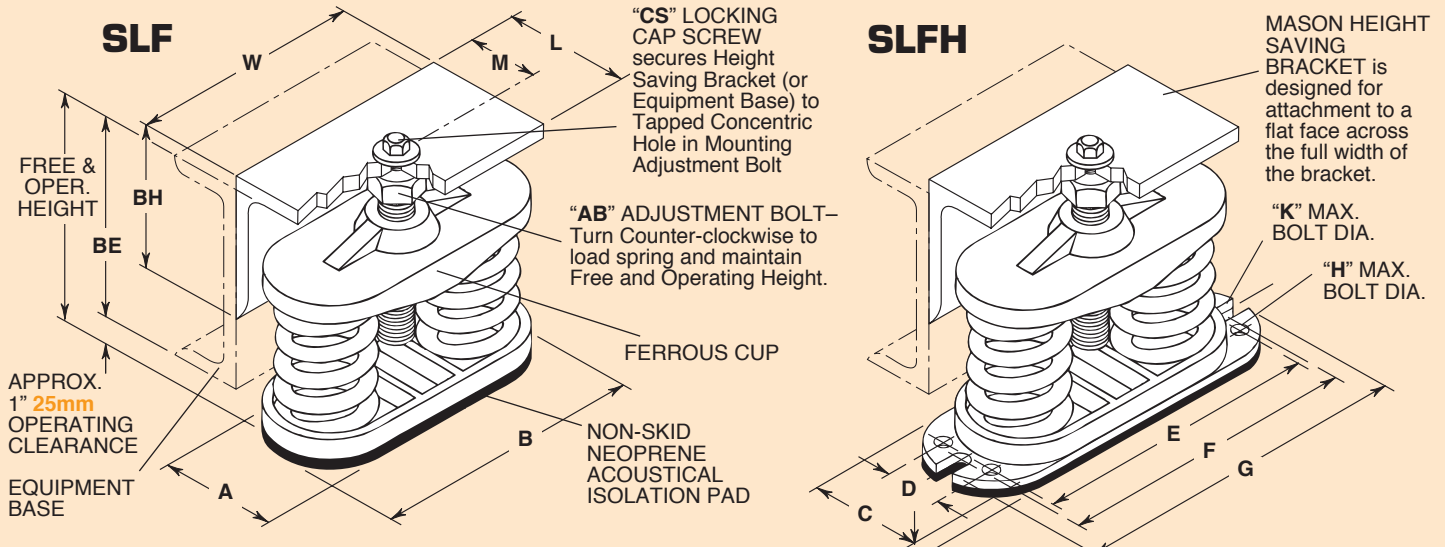
Ratings & Dimensions for 1" 25mm Deflection Single Spring Mounts (inches mm)

Type	Size	Rated Capacity (lbs) (kg)		Rated Defl. (in) (mm)		Spring Constant (lbs/in) (kg/mm)		Spring Color	Spring Only		Free & Oper Ht	A	C	E	G	Max. Bolt Dia.		Adjustment Bolt AB	Locking Cap Screw CS
		Free	Oper	Free	Oper	H	J												
SLF-	X-12†	12	5	1.25	32	10	0.18	Orange	11 1/2	21 1/2	33 3/4	2	-	-	-	-	1/2 x 21/2	1/4 x 1	
	X-23†	23	10	1.50	38	18	0.26	Brown											
	X-33†	33	15	1.30	33	30	0.45	Red											
	X-54†	54	24	1.40	36	45	0.67	White											
	X-76†	76	34	1.22	31	73	1.10	Black											
	X-113†	113	51	1.20	30	113	1.70	Yellow											
	X-130†	130	59	1.20	30	130	1.97	Purple											
	X-175†	175	79	1.20	30	175	2.63	Silver											
	X-210†	210	95	1.20	30	210	3.17	Blue											
	SLFH-	A-45	45	20	1.60	41	28	0.49											Blue
A-75		75	34	1.50	38	50	0.89	Orange											
A-125		125	57	1.33	34	94	1.68	Brown											
A-200		200	91	1.15	29	174	3.14	Black											
A-310		310	141	1.00	25	310	5.64	Yellow											
A-400		400	181	1.00	25	400	7.24	Green											
A-510		510	231	1.00	25	510	9.24	Red											
A-625		625	283	1.00	25	625	11.32	White											
SLFH-	B-65	65	29	2.10	53	31	0.55	Brown	23 3/8	4	6	23 3/4	27 3/8	41 3/8	53 3/8	1 1/2	3 3/8	7 3/8 x 41 1/4	1 1/2 x 11 1/4
	B-85	85	39	2.10	53	40	0.74	White††											
	B-115	115	52	2.00	51	57	1.02	Silver											
	B-150	150	68	2.00	51	75	1.33	Orange											
	B-280	280	127	1.60	41	174	3.10	Green											
	B-450	450	204	1.31	33	344	6.18	Red											
	B-750	750	340	1.12	28	670	12.14	White											
	B-1000	1000	454	1.00	25	1000	18.16	Blue											
SLFH-	C-1000	1000	454	1.00	25	1000	18.16	Black	21 1/4	41 3/8	6	31 1/4	33 3/8	43 1/4	61 3/8	1 1/2	3 3/8	7 3/8 x 41 1/4	1 1/2 x 11 1/4
	C-1350	1350	612	1.00	25	1350	24.48	Yellow											
	C-1750	1750	794	1.00	25	1750	31.76	Black*											
	C-2100	2100	953	1.00	25	2100	38.12	Yellow*											
	C-2385	2385	1082	1.00	25	2385	43.28	Yellow**											
	C-2650	2650	1202	1.00	25	2650	48.08	Red*											
	C-2935	2935	1331	1.00	25	2935	53.24	Red**											

**1" 25mm Deflection
SLF MULTIPLE SPRING MOUNTS**

Change designation to SLFH when base plate with bolt holes is required.

All springs have additional travel to solid equal to 50% of the rated deflection.
Solid Spring Height = Free Height minus 1.5 times Rated Deflection.
Multiple spring mounts have C size springs. SLF-2, SLF-3, SLF-4, SLF-6, SLF-9, SLF-12 & SLF-16 have 2, 3, 4, 6, 9, 12 & 16 springs respectively.

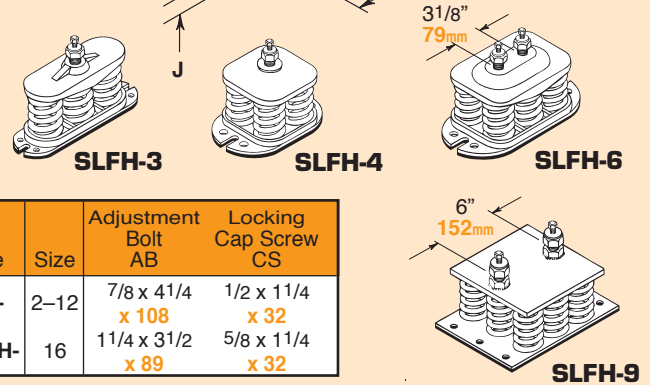


Matching Height Saving Bracket

BH- Bracket Height
BE- Bracket Elevation

Type	Size	L (in) (mm)	M (in) (mm)	W (in) (mm)	BE (in) (mm)	BH (in) (mm)
SLF- SLFH-	2	4 102	2 1/2 64	6 152	5 127	4 102
	3	4 102	2 1/2 64	7 178	5 127	4 102
	4	6 152	4 102	8 1/2 216	5 127	6 152
	6	7 178	5 127	11 3/4 298	5 127	7 178
	9	8 203	5 1/2 140	11 3/4 298	5 1/4 133	7 178
	12 16		Mounts have 2 adjustment bolts and special brackets are required.			

Type	Size	Adjustment Bolt AB	Locking Cap Screw CS
SLF-	2-12	7/8 x 4 1/4 x 108	1/2 x 11/4 x 32
SLFH-	16	1 1/4 x 3 1/2 x 89	5/8 x 11/4 x 32



Ratings & Dimensions for 1" (25mm) Deflection Single Spring Mounts (inches mm)

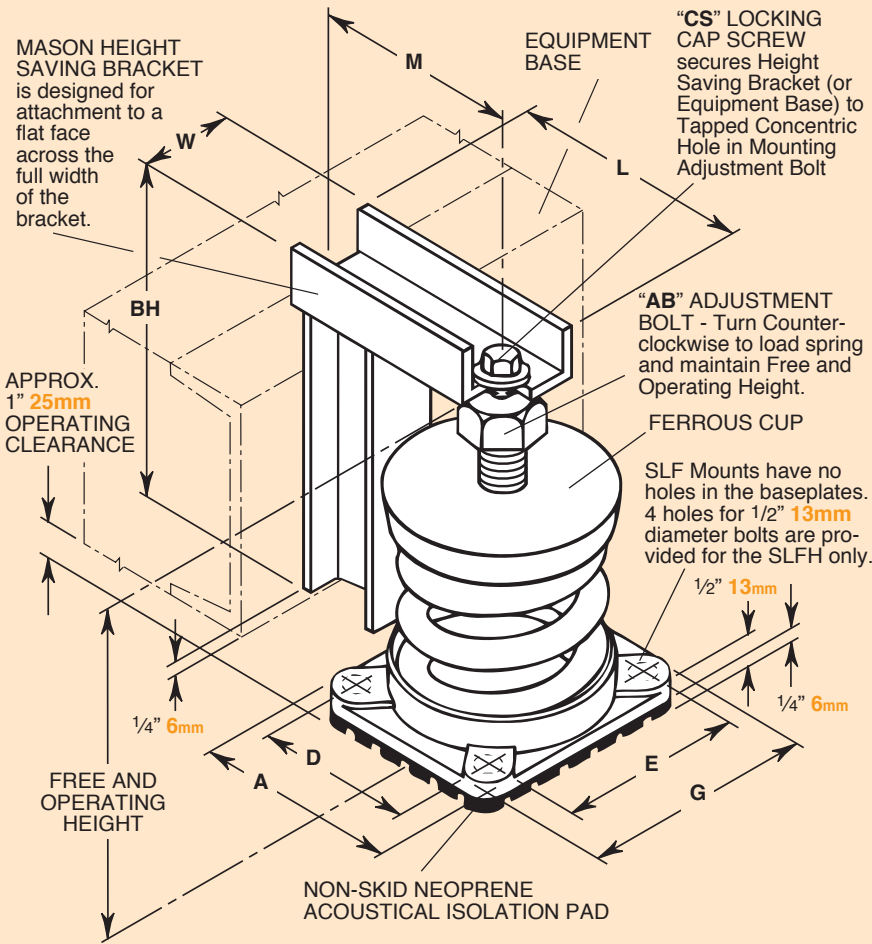
Type	Size	Rated Capacity (lbs) (kg)	Rated Defl. (in) (mm)	Spring Constant (lbs/in) (kg/mm)	Spring Color/Stripe	Spring Only		Free & Oper Ht	Hole Max. Bolt Dia.														
						Spring OD	Free Height		A	B	C	D	E	F	G	H	J	K					
SLF-	2-2700	2700	1225	1.00	25	2700	49.00	Yellow	27/8	41/8	6	31/4	73/4	31/4	13/4	81/4	81/2	10	5/16	1/2	3/8		
	2-3500	3500	1588	1.00	25	3500	63.52	Black*				152	83	197	83	44	210	216	254	8	13	10	
	2-4200	4200	1905	1.00	25	4200	76.20	Yellow*				73	105	152	86	241	86	44	254	260	298	8	13
	SLF-	3-5250	5250	2381	1.00	25	5250	95.24	Black*	27/8	41/8	6	33/8	91/2	33/8	13/4	10	101/4	113/4	5/16	1/2	3/8	
		3-6300	6300	2858	1.00	25	6300	114.32	Yellow*				152	86	241	86	44	254	260	298	8	13	10
		3-7155	7155	3245	1.00	25	7155	129.80	Yellow**				73	105	152	159	159	159	57	191	191	238	13
SLFH-	3-7950	7950	3606	1.00	25	7950	144.24	Red*	27/8	41/8	6	61/4	61/4	61/4	21/4	71/2	71/2	93/8	1/2	1/2	1/2		
	4-5400	5400	2449	1.00	25	5400	97.96	Yellow				152	159	159	159	57	191	191	238	13	13	13	
	4-7000	7000	3175	1.00	25	7000	127.00	Black*				73	105	152	161	241	161	57	273	273	321	13	13
SLFH-	4-8400	8400	3810	1.00	25	8400	152.40	Yellow*	27/8	41/8	6	63/8	91/2	63/8	21/4	103/4	103/4	125/8	1/2	1/2	1/2		
	6-12600	12600	5715	1.00	25	12600	228.60	Yellow*				152	161	241	161	57	273	273	321	13	13	13	
	6-14310	14310	6491	1.00	25	14310	259.64	Yellow**				73	105	152	178	229	229	229	152	356	—	15 1/2	1/2
	6-15900	15900	7212	1.00	25	15900	288.48	Red*	27/8	41/8	7	9	9	9	6	11	—	121 1/2	1/2	1/2	—		
	6-17610	17610	7988	1.00	25	17610	319.52	Red**				178	229	229	229	152	279	—	318	13	13	—	
	9-18900	18900	8573	1.00	25	18900	342.92	Yellow*				27/8	41/8	7	9	12	9	6	14	—	15 1/2	1/2	1/2
9-21465	21465	9736	1.00	25	21465	389.44	Yellow**	178	229	305	229				152	356	—	394	13	13	—		
9-23850	23850	10818	1.00	25	23850	432.72	Red*	73	105	178	229				305	229	152	356	—	394	13	13	—
SLFH-	12-25200	25200	11431	1.00	25	25200	457.24	Yellow*	27/8	41/8	8	12	13	12	6	15	—	16 1/2	1/2	1/2	—		
	12-28620	28620	12982	1.00	25	28620	519.28	Yellow**				203	305	330	305	152	381	—	419	13	13	—	
	12-31800	31800	14424	1.00	25	31800	576.96	Red*				73	105	203	305	330	305	152	381	—	419	13	13
SLFH-	16-33600	33600	15241	1.00	25	33600	609.64	Yellow*	27/8	41/8	8	12	13	12	6	15	—	16 1/2	1/2	1/2	—		
	16-38160	38160	17309	1.00	25	38160	692.36	Yellow**				73	105	203	305	330	305	152	381	—	419	13	13

*with RED inner spring **with GREEN inner spring

Mounts in gray area have steel holders top and bottom.

2" 51mm, 3" 78mm, 4" 102mm & 5" 127mm Deflection 100 Series SLF SPRING MOUNTS

Change designation to SLFH when base plate with bolt holes is required.



All springs have additional travel to solid equal to 50% of the rated deflection.
 Solid Spring Height = Free Height minus 1.5 times Rated Deflection.

Matching Height Saving Bracket

BH- Bracket Height

Type	Size	L (in) (mm)	M (in) (mm)	W (in) (mm)	BH (in) (mm)	
2" 51mm Defl.	101-107	6 152	5 127	3 76	9 229	
	108	8 1/2 216	7 1/2 191	4 102	10 3/4 273	
	109					
	110	9 229	8 203	4 102	11 3/4 298	
	111					
	112	12 305	10 1/2 267	6 152	14 356	
	113					
	114	12 305	10 1/2 267	6 152	15 1/4 416	
	115					
	116	12 1/2 318	11 279	6 152	16 7/8 429	
117	Mounts have special adjustment bolts and brackets as required.					
118						
3" 76mm Defl.	126-131	8 1/2 216	7 1/2 191	4 102	10 3/4 273	
	132	9 229	8 203	4 102	11 3/4 299	
	133-136	9 1/2 241	8 1/2 216	4 102	13 330	
	137-138	12 1/2 318	11 279	6 152	16 7/8 429	
	139	12 1/2 318	11 292	6 152	18 1/8 460	
	140	13 330	11 1/2 279	6 152	19 1/8 486	
	141-143	Mounts have special adjustment bolts and brackets as required.				
	150-153	7 178	6 152	4 102	10 3/8 264	
	154-155	9 1/2 241	8 1/2 216	4 102	12 305	
	156-158	9 1/2 241	8 1/2 216	4 102	13 1/4 337	
159	9 1/2 241	8 1/2 216	4 102	14 1/4 362		
160-162	11 1/8 283	9 5/8 244	4 102	16 1/2 420		
163-165	13 1/2 343	12 305	6 152	20 1/4 514		
166-167	14 1/2 368	13 330	6 152	22 1/2 572		
168-169	Alternate brackets as required. (See page 8)					
5" 127mm Defl. SLF-SLFH-	174-198	Matching Height Saving Bracket as shown in illustration on page 6. Pulldown Brackets or three Adjustment Bolts are designed for each special application as required. (See page 8)				

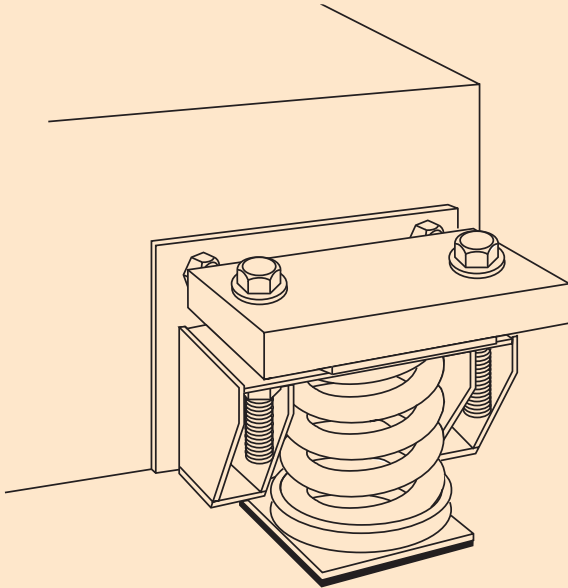
Ratings & Dimensions for 2" 51mm Deflection 100 Series Spring Mounts (inches mm)

Type	Size	Rated Capacity (lbs) (kg)	Rated Defl. (in) (mm)	Mount Constant (lbs/in) (kg/mm)	Spring Color/Stripe	Spring Only				Free & Oper Ht	Adjustment Bolt AB				Locking Cap Screw CS
						Spring OD	Free Height	A	D		E	G			
2" 51mm Defl.	101	125 57	2.50 64	50 0.89	Purple	33/4 95	53/4 146								
	102	200 91	2.50 64	80 1.42	Brown	33/4 95	53/4 146								
	103	310 141	2.50 64	125 2.20	Pink	33/4 95	53/4 146								
	104	500 227	2.50 64	200 3.55	Green	33/4 95	53/4 146	7 1/4 184	4 1/4 108	3 1/4 83	4 102	4 3/4 120	7/8x53/4 x 146	1/2x11/4 x 34	
	105	740 336	2.40 61	310 5.51	Red	33/4 95	53/4 146								
	106	1050 476	2.10 53	500 8.98	White	33/4 95	57/8 149								
	107	1400 635	2.00 51	700 12.45	Blue	33/4 95	57/8 149								
SLF-	108	1660 753	2.05 52	810 14.48	Silver	4 1/2 114	6 3/4 171	8 3/8 213	5 127	4 102	4 1/4 108	5 1/4 133	7/8x53/4 x 146	1/2x11/4 x 34	
	109	2250 1021	2.00 51	1125 20.02	Orange	4 1/2 114	7 1/2 191	9 229	5 127	4 102	4 1/4 108	5 1/4 133			
	110	3000 1361	2.00 51	1500 26.69	Gray	5 127	7 1/2 191	9 229	5 1/2 140	4 1/4 108	5 1/4 133	6 1/2 165			
	111	4000 1814	2.00 51	2000 35.57	Tan	5 127	7 1/2 191	9 229	5 1/2 140	4 1/4 108	5 1/4 133	6 1/2 165			
SLFH-	112	5300 2404	2.00 51	2665 47.14	Black	5 1/2 140	8 1/2 216	10 1/8 257	6 152	4 3/4 121	5 3/4 146	7 178			
	113	7100 3221	2.00 51	3550 63.16	Yellow	6 152	8 3/4 222	10 1/2 267	6 5/8 168	5 1/4 133	6 152	7 1/2 191	1 x 6 x 152	1/2x11/4 x 34	
	114	9300 4218	2.00 51	4650 82.71	Blue/Orng	6 3/4 171	10 254	12 305	7 1/2 191	6 1/4 159	6 1/4 159	7 1/2 191			
	115	12600 5715	2.00 51	6300 112.06	Blue/Red	6 3/4 171	10 254	12 305	7 1/2 191	6 1/4 159	6 1/4 159	7 1/2 191	1 1/4x6 5/8x11/2x38		
	116	16800 7620	2.00 51	8400 149.41	Blue/White	7 3/4 197	10 1/8 257	13 330	8 1/2 216	7 1/4 184	7 1/4 184	8 1/2 216	1 1/2 x 8 x 203	3/4x2 x 51	
	117	28500 12927	2.55 65	11175 198.88	Blue/Silver	8 3/4 222	13 1/8 333	16 406	9 1/2 241	8 1/2 216	8 1/2 216	9 1/2 241			
	118	40000 18144	2.10 53	19000 342.34	Blue/Gray	9 3/8 238	13 1/8 333	16 406	10 1/2 267	9 1/2 241	9 1/2 241	10 1/2 267	2 x 8 x 203	1x2 1/2 x 64	

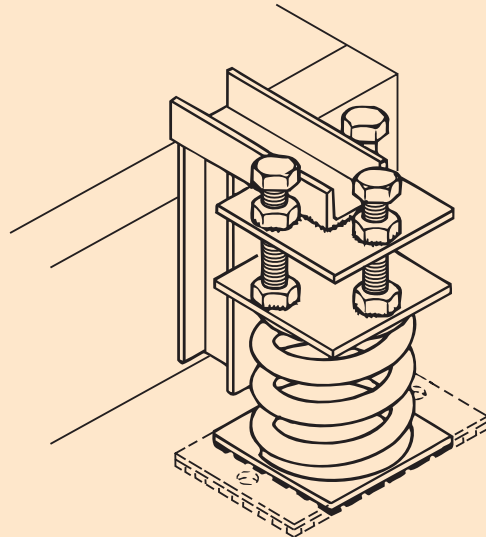
Mounts in gray area have steel holders top and bottom.

Alternate bracket and spring adjustment methods to improve stability and appearance when using 4" 102mm, 5" 127mm and greater deflection springs.

PULL-DOWN BRACKET



3 ADJUSTMENT BOLTS



SPRING CHARACTERISTICS

Spring Size	Rated Deflection	Ratio Kx/Ky	Ratio OD/OH	Spring Size	Rated Deflection	Ratio Kx/Ky	Ratio OD/OH
X	1.00-1.30	0.75-1.00	0.92-1.40	101-118	2.00-2.55	0.71-1.10	0.82-1.15
A	1.00-1.60	0.50-0.90	0.74-1.25	126-143	3.25	0.72-1.00	0.85-1.36
B	1.00-2.10	0.70-0.90	0.80-1.25	150-169	4.38	0.80-1.10	0.85-1.33
C & Multiples	1.00	0.90-1.10	0.92	174-198	5.27-5.38	0.70-1.00	0.92-1.31

PRODUCT FINISHES

All standard products have a painted or powder coated finish unless otherwise indicated. Springs are powder coated or zinc electroplated.

All mounts can be manufactured in stainless steel or hot dipped galvanized at additional cost.



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